

Technical brochure

Filter

FIA



FIA filters are a range of angleway and straightway filters, which are carefully designed to give favourable flow conditions. The design makes the filter easy to install, and ensures quick filter inspection and cleaning.

FIA filters are used ahead of automatic controls, pumps, compressors etc., for initial plant start-up and where permanent filtration of the refrigerant is required. The filter reduces the risk of undesirable system breakdowns and reduces wear and tear on plant components.

FIA filters are equipped with a screen mesh of stainless steel, available in sizes 100, 150, 250 and 500 μ (microns*), (US 150, 100, 72, 38 mesh*).

* Mesh is the number of threads per inch.
 μ (microns) is the distance between two threads
 (1 μ = 1 / 1000 mm).

Features

- Housing is standard SVA angleway or straightway housing allowing other inserts from the SVL platform to be installed.
- Applicable to all common refrigerants including flammable hydrocarbons and all non-corrosive gases/liquids. Can be used in chemical and petro-chemical applications.
- Filter net of stainless steel mounted direct without extra gaskets means easy servicing.
- Two types of filter inserts are available:
 - A plain insert of stainless steel.
 - A pleated insert (DN 15-200) with extra large surface, which ensures long intervals between cleaning and low pressure drop.
- FIA 15-40 (½ – 1 ½ in.):
A special insert (50 μ) can be used in combination with a standard version when cleaning a plant during commissioning.
- FIA 50-200 (2 - 8 in.):
A large capacity filter bag (50 μ) can be inserted for cleaning plant during commissioning.
- FIA 50-200 (2 - 8 in.) can be equipped with a magnetic insert for detention of iron particles and other magnetic particles.
- Each filter clearly marked with type, size and performance range
- Housing and bonnet of low temperature steel in accordance with the requirements of the Pressure Equipment Directive and those of other international classification authorities
- Temperature range:
-60/+150°C (-76/+302°F)
- Max. working pressure:
52 bar g (754 psi g)
- Classification:
To obtain an updated product certification list please contact your local Danfoss Sales Company

Filter, FIA

Design

Connections

Available with the following connections:

- Butt-weld DIN (EN 10220)
DN 15 - 200 (½ - 8 in.)
- Butt-weld ANSI (B 36.10 Schedule 80),
DN 15 - 40 (½ - 1½ in.)
- Butt-weld ANSI (B 36.10 Schedule 40),
DN 50 - 200 (2 - 8 in.)
- Socket Weld (ANSI B 16.11),
DN 15 - 50 (½ - 2 in.)
- FPT Female Pipe Thread, NPT
(ANSI/ASME B 1.20.1),
DN 15 - 32 (½ - 1¼ in.)

Filter Insert

A filter grid and filter net of stainless steel ensure long element life. The filter net offers a very high degree of cleanability.

Housing

The filter housing is made of special, cold resistant steel.

Pressure Equipment Directive (PED)

FIA filters are approved in accordance with the European standard specified in the Pressure Equipment Directive and are CE marked. For further details / restrictions - see Installation Instruction



Nominal bore	DN ≤ 25 (1 in.)	DN 32-80 mm (1¼ - 3 in.)	DN 100-200 mm (4-8 in.)
Classified for	Fluid group I		
Category	Article 3, paragraph 3	II	III

Installation/Maintenance

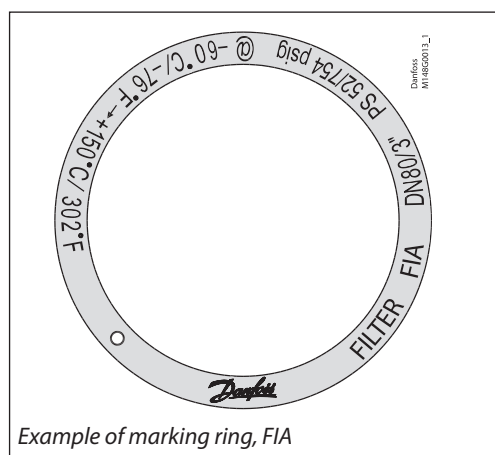
The filter is designed to resist high internal pressures. However, the piping system in general should be designed to avoid liquid traps and reduce the risk of hydraulic pressure caused by thermal expansion.

Danfoss recommends replacement/cleaning of the filter when the differential pressure loss >0.5 bar (7.3 psi) in the liquid line and >0.05 bar (0.7 psi) in the suction line. The max. permissible differential pressure is 1 bar (15 psi).

Install the filter with the cover in downward position.

For further information refer to installation instruction for FIA.

Identification:



Example of marking ring, FIA

Technical data

- **Refrigerants**
Applicable to all common refrigerants including flammable refrigerants and all non-corrosive gases/liquids. For further information please see installation instruction for FIA.
- **Temperature range**
-60°C/+150°C (-76°F/+302°F).

- **Max. working pressure:**
52 bar g (754 psi g).

Filter, FIA

Selection of filter size

The mesh aperture size of the filter must satisfy the requirements stated by the suppliers of the equipment to be protected.

The following recommendations of aperture size apply in general to refrigeration installations:

All lines

First start up: **50μ**

(Use filter element with removable insert for FIA DN15-40 or separate filter bag for FIA DN 50-200. 50μ insert should normally be removed after the first 24 hours of operation)

Liquid Lines

Ahead of pumps: **500μ**

[38 mesh]

After pumps: **150μ**

[100 mesh] / 250μ [72 mesh]

In front of AKVA valves **100μ**

[150 mesh]

Protection of automatic regulation equipment

Generally **150μ**

[100 mesh] / 250μ [72 mesh]

Sensitive equipment, e.g.

suction regulators with low temperature **250μ**

[72 mesh]

Suction Lines

Ahead of screw compressor **250μ**

[72 mesh]

Ahead of piston compressor **150μ**

[100 mesh]

Definition

Mesh is the number of threads per inch. μ (microns) is the distance between two threads (1μ = 1 / 1000 mm).

Flow coefficient (DIN/ANSI)

Connection size (DN) FIA	μ	mesh	wire mm	wire in.	free space %	screen area			
						Plain elements		Pleated elements	
						cm ²	in ²	cm ²	in ²
15 - 20 (1/2" - 3/4")	100		0.068	0.003	35	25	3.9	45	7.0
	150	100	0.10	0.004	36	25	3.9	45	7.0
	250	72	0.10	0.004	51	25	3.9	45	7.0
	500	38	0.16	0.006	57.6	25	3.9	45	7.0
25 - 40 (1" - 1 1/2")	100		0.068	0.003	35	71	11	160	25.0
	150	100	0.10	0.004	36	71	11	160	25.0
	250	72	0.10	0.004	51	71	11	160	25.0
	500	38	0.16	0.006	57.6	71	11	160	25.0
50 (2")	100		0.068	0.003	35	71	11	200	31.2
	150	100	0.10	0.004	36	87	13.5	200	31.2
	250	72	0.10	0.004	51	87	13.5	200	31.2
	500	38	0.16	0.006	57.6	87	13.5	200	31.2
65 (2 1/2")	150	100	0.10	0.004	36	127	19.7	305	47.6
	250	72	0.10	0.004	51	127	19.7	305	47.6
	500	38	0.16	0.006	57.6	127	19.7	305	47.6
80 (3")	150	100	0.10	0.004	36	205	31.8	450	70.2
	250	72	0.10	0.004	51	205	31.8	450	70.2
	500	38	0.16	0.006	57.6	205	31.8	450	70.2
100 (4")	150	100	0.10	0.004	36	370	57.4	790	123.2
	250	72	0.10	0.004	51	370	57.4	790	123.2
	500	38	0.16	0.006	57.6	370	57.4	790	123.2
125 (5")	150	100	0.10	0.004	36	510	79.1	1105	172.4
	250	72	0.10	0.004	51	510	79.1	1105	172.4
	500	38	0.16	0.006	57.6	510	79.1	1105	172.4
150 (6")	150	100	0.10	0.004	36	726	112.5	1600	249.6
	250	72	0.10	0.004	51	726	112.5	1600	249.6
	500	38	0.16	0.006	57.6	726	112.5	1600	249.6
200 (8")	150	100	0.10	0.004	36	1315	203.8		
	250	72	0.10	0.004	51	1315	203.8		
	500	38	0.16	0.006	57.6	1315	203.8		

Filter, FIA
Selection of filter size
 (Continued)

K_v values

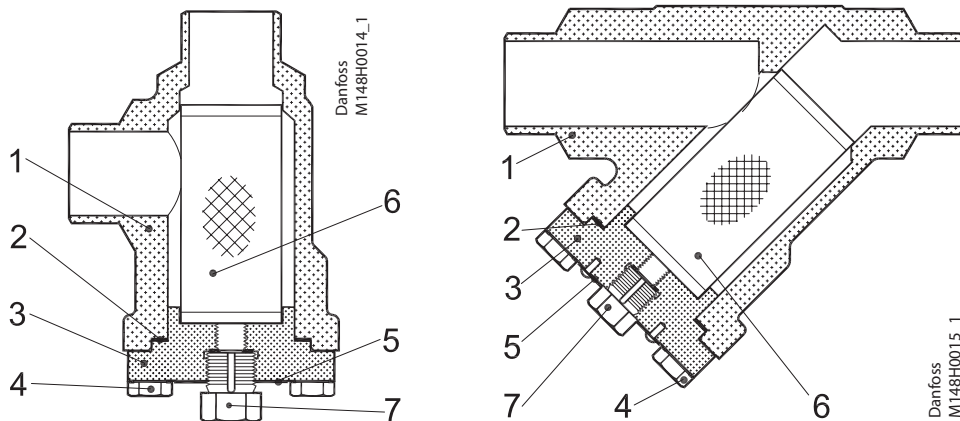
DN	FIA angle - plain filter net				FIA angle - pleated filter net		
	μ100	μ150	μ250	μ500	μ150	μ250	μ500
15	3.3	3.4	3.5	3.7	4.2		
20	6.9	7.1	7.3	7.7	8.8		
25	13.8	14.0	14.5	15.2	17.2	17.9	
32	23.0	23.8	24.7	25.5	29.2	30.5	
40	25.1	25.5	26.4	28.1	31.4	32.6	
50	45.1	45.9	47.6	50.2	56.7	58.8	62.0
65		56.1	57.8	60.4	69.3	71.4	74.6
80		104.6	108.0	113.1	129.2	133.4	139.7
100		162.4	167.5	176.0	200.6	206.9	217.4
125		275.4	283.9	298.4	340.2	350.7	368.6
150		362.1	373.2	391.9	447.3		
200		572.9	590.8	620.5			

DN	FIA straight - plain filter net				FIA straight - pleated filter net		
	μ100	μ150	μ250	μ500	μ150	μ250	μ500
15	2.5	2.6	2.7	2.8	3.3		
20	5.3	5.4	5.6	5.9	6.9		
25	10.5	10.7	11.1	11.6	13.8	14.5	
32	17.6	18.2	18.9	19.5	23.9	24.7	
40	19.2	19.5	20.2	21.5	25.5	26.4	
50	34.5	35.1	36.4	38.4	45.9	47.6	50.2
65		42.9	44.2	46.2	56.1	57.8	60.4
80		80.0	82.6	86.5	104.6	108.0	113.1
100		124.2	128.1	134.6	162.4	167.5	176.0
125		210.6	217.1	228.2	275.4	283.9	298.4
150		276.9	285.4	299.7	362.1		
200		438.1	451.8	474.5			

Filter, FIA

Material specification

FIA 15-40 (1/2 in. - 1 1/2 in.)

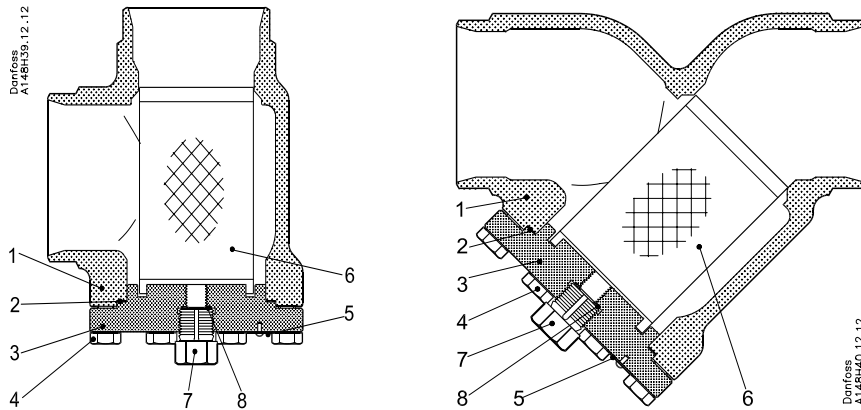


FIA 15-40 (1/2 in. - 1 1/2 in.)

No.	Part	Material	DIN	ISO	ASTM
1	Housing	Steel	G20Mn5QT, 10213-3 ----- P285QH+QT, 10222-4		LCC, A352 ----- LF2, A350
2	Gasket	Fibre, Non-asbestos			
3	Cover	Steel	P285QH EN10222-4 ----- P275NL1 or 2 EN10028-3		LF2, A350 ----- A, A662
4	Bolts	Stainless steel	A2-70	A2-70	Type 308
5	Marking label	Aluminium			
6	Filter element	Stainless steel			
7	Pressure relief (screw)	Stainless steel			

Material specification

FIA 50 - 200 (2 in. - 8 in.)



FIA 50-200 (2 in. - 8 in.)

No.	Part	Material	DIN	ISO	ASTM
1	Housing	Steel	G20Mn5QT, 10213-3 ----- P285QH+QT, 10222-4		LCC, A352 ----- LF2, A350
2	Gasket	Fibre, Non-asbestos			
3	Cover	Steel	P285QH EN10222-4 ----- P275NL1 or 2 EN10028-3		LF2, A350 ----- A, A662
4	Bolts	Stainless steel	A2-70	A2-70	Type 308
5	Marking label	Aluminium			
6	Filter element	Stainless steel			
7	Pressure relief (screw)	Stainless steel			
8*	Packing washer	Aluminium			

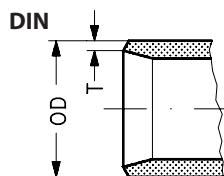
* pos 8 used in FIA 50-200

Filter, FIA
Connections

Size mm	Size in.	OD mm	T mm	OD in.	T in.
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Butt-weld DIN (EN 10220)

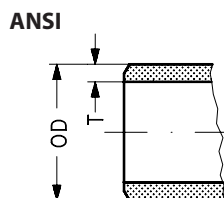
15	1/2	21.3	2.3	0.839	0.091
20	3/4	26.9	2.3	1.059	0.091
25	1	33.7	2.6	1.327	0.103
32	1 1/4	42.4	2.6	1.669	0.102
40	1 1/2	48.3	2.6	1.902	0.103
50	2	60.3	2.9	2.37	0.11
65	2 1/2	76.1	2.9	3	0.11
80	3	88.9	3.2	3.50	0.13
100	4	114.3	3.6	4.50	0.14
125	5	139.7	4.0	5.50	0.16
150	6	168.3	4.5	6.63	0.18
200	8	219.1	6.3	8.63	0.25



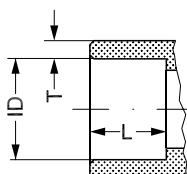
Size mm	Size in.	OD mm	T mm	OD in.	T in.
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Butt-weld ANSI (B 36.10 Schedule 80)

15	1/2	21.3	3.7	0.839	0.146
20	3/4	26.9	4.0	1.059	0.158
25	1	33.7	4.6	1.327	0.181
32	1 1/4	42.4	4.9	1.669	0.193
40	1 1/2	48.3	5.1	1.902	0.201

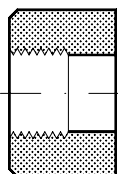

Butt-weld ANSI (B 36.10 Schedule 40)

50	2	60.3	3.9	2.37	0.15
65	2 1/2	73.0	5.2	2.87	0.20
80	3	88.9	5.5	3.50	0.22
100	4	114.3	6.0	4.50	0.24
125	5	141.3	6.6	5.56	0.26
150	6	168.3	7.1	6.63	0.28
200	8	219.1	8.2	8.63	0.32

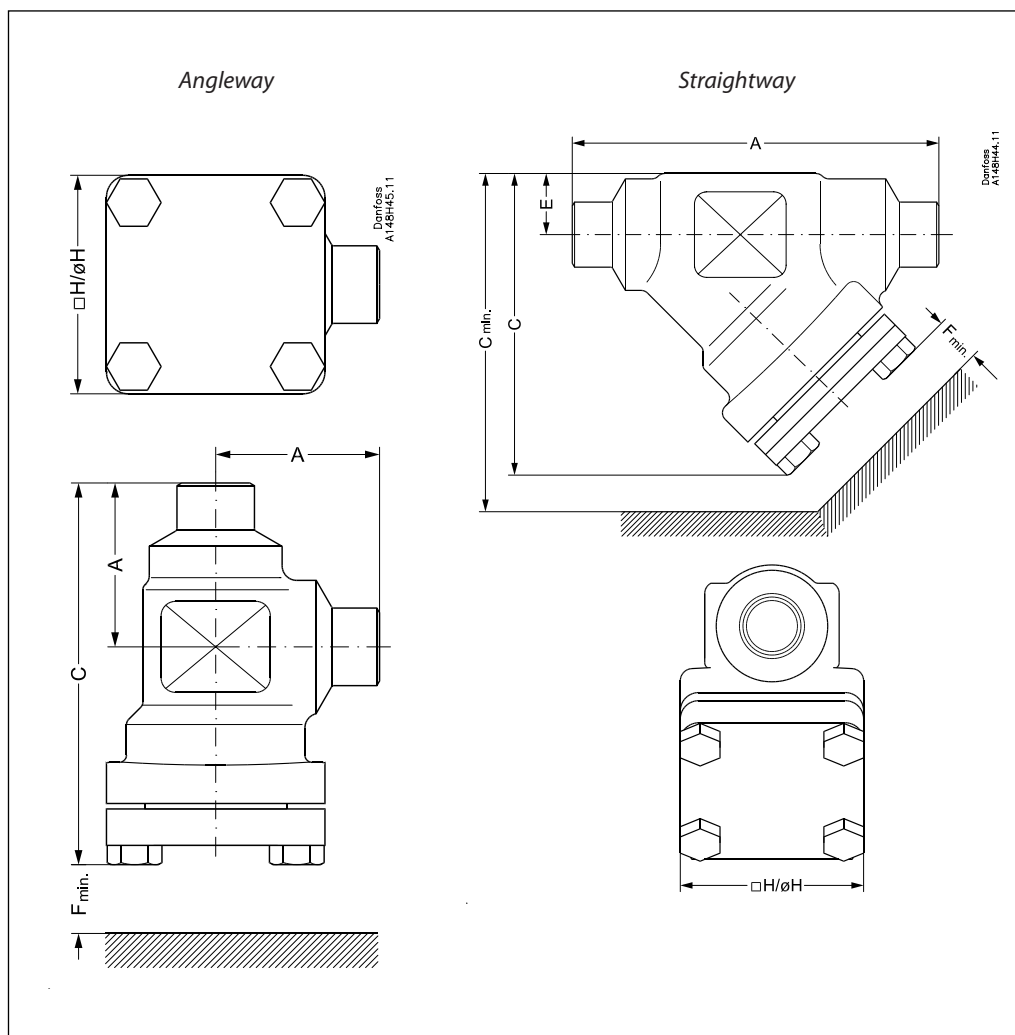
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Socket welding ANSI (B 16.11)

15	1/2	21.8	6.0	0.858	0.235
20	3/4	27.2	4.6	1.071	0.181
25	1	33.9	7.2	1.335	0.284
32	1 1/4	42.7	6.1	1.743	0.240
40	1 1/2	48.8	6.6	1.921	0.260
50	2	61.2	6.2	2.41	0.24

Size mm	Size in.	Inside pipe tread
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FPT

FPT inside pipe thread, NPT (ANSI/ASME B 1.20.1)

15	1/2	(1/2 x 14 NPT)
20	3/4	(3/4 x 14 NPT)
25	1	(1 x 11.5 NPT)
32	1 1/4	(1 1/4 x 11.5 NPT)

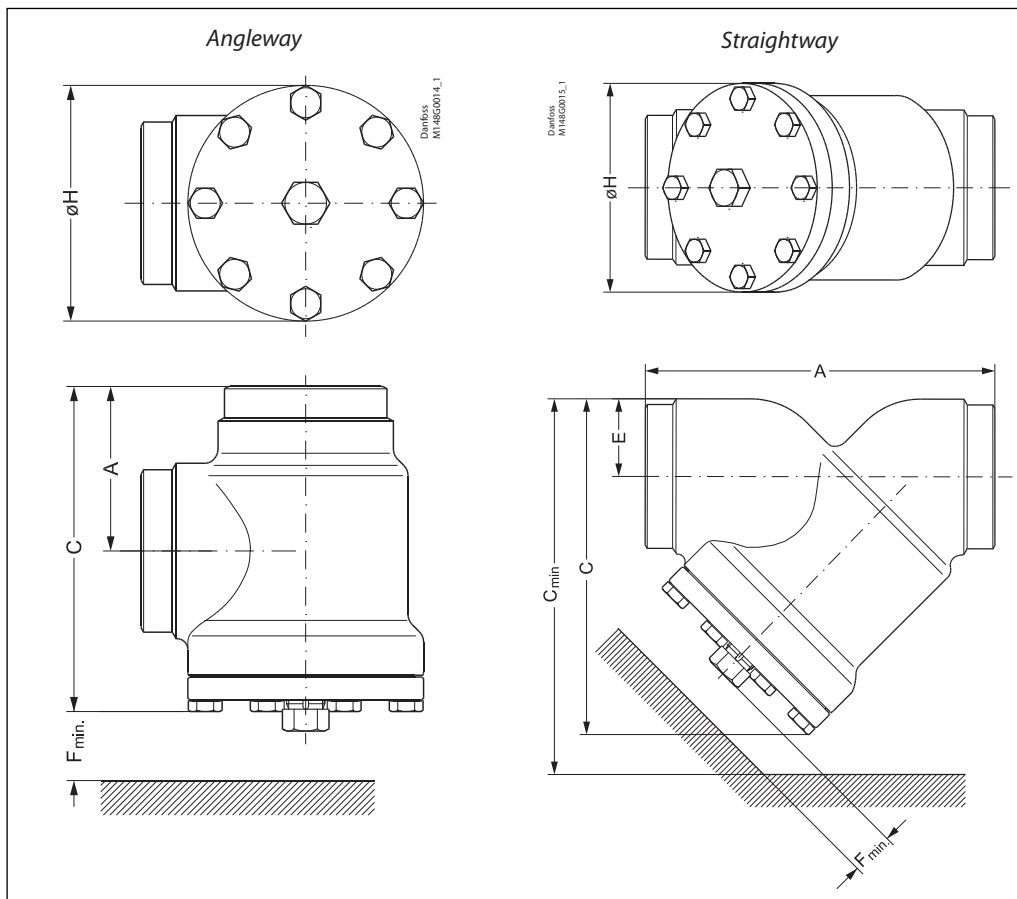


Angleway

Filter size		A	C	H	F _{min.}	Weight
FIA 15-20	mm	45	105	60	68	1.1 kg
(1/2" - 3/4")	in.	1.77	4.13	2.36	2.68	2.4 lbs
FIA 25-40	mm	55	132	70	95	1.7 kg
(1" - 1 1/2")	in.	2.17	5.20	2.76	3.74	3.7 lbs
FIA 50	mm	60	132	77	92	2.8 kg
(2")	in.	2.36	5.20	3.03	3.62	6.2 lbs
FIA 65	mm	70	152	90	107	3.8 kg
(2 1/2")	in.	2.76	5.98	3.54	4.21	8.4 lbs

Straightway

Valve size		A	C	C _{min.}	H	E	F _{min.}	Weight
FIA 15-20	mm	120	99	133	60	20	68	1.4 kg
(1/2" - 3/4")	in.	4.72	3.90	5.24	2.36	0.79	2.68	3.1 lbs
FIA 25-40	mm	155	129	177	70	26	95	2.4 kg
(1" - 1 1/2")	in.	6.10	5.08	6.97	2.76	1.02	3.74	5.3 lbs
FIA 50	mm	148	138	184	77	32	92	3.5 kg
(2")	in.	5.83	5.43	7.24	3.03	1.26	3.62	7.7 lbs
FIA 65	mm	176	165	219	90	40	107	5.3 kg
(2 1/2")	in.	6.93	6.50	8.62	3.54	1.57	4.21	11.7 lbs



Angleyway

Filter size		A	C	H	$F_{min.}$	Weight
FIA 80	mm	90	189	129	133	7.3 kg
(3")	in.	3.54	7.44	5.08	5.24	16.1 lbs
FIA 100	mm	106	223	156	163	11.9 kg
(4")	in.	4.17	8.78	6.14	6.42	26.2 lbs
FIA 125	mm	128	268	192	190	21.2 kg
(5")	in.	5.04	10.6	7.56	7.48	46.7 lbs
FIA 150	mm	145	303	219	223	30.5 kg
(6")	in.	5.71	11.93	8.62	8.78	67.2 lbs
FIA 200	mm	180	372	276	280	68 kg
(8")	in.	7.09	14.65	10.87	11.02	150 lbs

Straightway

Filter size		A	C	$C_{min.}$	H	E	$F_{min.}$	Weight
FIA 80	mm	216	204	271	129	48	133	8.6 kg
(3")	in.	8.50	8.03	10.67	5.08	1.89	5.24	19 lbs
FIA 100	mm	264	256	337	156	60	163	14.9 kg
(4")	in.	10.39	10.08	13.27	6.14	2.36	6.42	32.8 lbs
FIA 125	mm	322	313	408	192	74	190	26.9 kg
(5")	in.	12.68	12.32	16.06	7.56	2.91	7.48	59.3 lbs
FIA 150	mm	370	370	482	219	91	223	51 kg
(6")	in.	14.57	14.57	18.98	8.62	3.58	8.78	112 lbs
FIA 200	mm	464	465	605	276	117	280	95 kg
(8")	in.	18.27	18.31	23.82	10.87	4.61	11.02	209 lbs

Filter, FIA

Ordering

The table below is used to identify the filter required. Please note that you have to order **FIA filter without element, a filter element** and **accessories**.

Example:

FIA 50 D ANG + FIA-X 50 150µ Filter Element + Filter Bag = **148H5912 + 148H3130 + 148H3150**

Size		Type	FIA Without Filter Element
mm	in.		

Filter Element 100µ 150 mesh	Filter Element 150µ 100 mesh	Filter Element 250µ 72 mesh	Filter Element 500µ 38 mesh	Pleated filter element 150µ 100 mesh	Pleated filter element 250µ 72 mesh	Pleated filter element 500µ 38 mesh
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Butt-weld DIN (EN 10220) - Angleway

15	½	FIA 15 D ANG	148B5242
20	¾	FIA 20 D ANG	148B5342
25	1	FIA 25 D ANG	148B5442
32	1¼	FIA 32 D ANG	148B5542
40	1½	FIA 40 D ANG	148B5624
50	2	FIA 50 D ANG	148B5712
65	2½	FIA 65 D ANG	148B5812
80	3	FIA 80 D ANG	148B5905
100	4	FIA 100 D ANG	148B6006
125	5	FIA 125 D ANG	148B6105
150	6	FIA 150 D ANG	148B6202
200	8	FIA 200 D ANG	148B6302

148H3122	148H3124	148H3126	148H3128	148H3303	-	-
148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-
148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189
-	148H3131	148H3139	148H3145	148H3180	148H3185	148H3190
-	148H3119	148H3120	148H3121	148H3181	148H3186	148H3191
-	148H3132	148H3140	148H3146	148H3182	148H3187	148H3192
-	148H3133	148H3141	148H3147	148H3183	148H3188	148H3193
-	148H3134	148H3142	148H3148	148H3226	-	-
-	148H3135	148H3143	148H3149	-	-	-

Butt-weld DIN (EN 10220) - Straightway

15	½	FIA 15 D STR	148B5243
20	¾	FIA 20 D STR	148B5343
25	1	FIA 25 D STR	148B5443
32	1¼	FIA 32 D STR	148B5543
40	1½	FIA 40 D STR	148B5625
50	2	FIA 50 D STR	148B5713
65	2½	FIA 65 D STR	148B5813
80	3	FIA 80 D STR	148B5906
100	4	FIA 100 D STR	148B6007
125	5	FIA 125 D STR	148B6106
150	6	FIA 150 D STR	148B6203
200	8	FIA 200 D STR	148B6303

148H3122	148H3124	148H3126	148H3128	148H3303	-	-
148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-
148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189
-	148H3131	148H3139	148H3145	148H3180	148H3185	148H3190
-	148H3119	148H3120	148H3121	148H3181	148H3186	148H3191
-	148H3132	148H3140	148H3146	148H3182	148H3187	148H3192
-	148H3133	148H3141	148H3147	148H3183	148H3188	148H3193
-	148H3134	148H3142	148H3148	148H3226	-	-
-	148H3135	148H3143	148H3149	-	-	-

Butt-weld ANSI (B 36.10 Schedule 80) - Angleway

15	½	FIA 15 A ANG	148B5244
20	¾	FIA 20 A ANG	148B5344
25	1	FIA 25 A ANG	148B5444
32	1¼	FIA 32 A ANG	148B5545
40	1½	FIA 40 A ANG	148B5642

148H3122	148H3124	148H3126	148H3128	148H3303	-	-
148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-

Butt-weld ANSI (B 36.10 Schedule 80) - Straightway

15	½	FIA 15 A STR	148B5247
20	¾	FIA 20 A STR	148B5347
25	1	FIA 25 A STR	148B5447
32	1¼	FIA 32 A STR	148B5552
40	1½	FIA 40 A STR	148B5644

148H3122	148H3124	148H3126	148H3128	148H3303	-	-
148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-

Butt-weld ANSI (B 36.10 Schedule 40) - Angleway

50	2	FIA 50 A ANG	148B5714
65	2½	FIA 65 A ANG	148B5814
80	3	FIA 80 A ANG	148B5907
100	4	FIA 100 A ANG	148B6008
125	5	FIA 125 A ANG	148B6107
150	6	FIA 150 A ANG	148B6204
200	8	FIA 200 A ANG	148B6304

148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189
-	148H3131	148H3139	148H3145	148H3180	148H3185	148H3190
-	148H3119	148H3120	148H3121	148H3181	148H3186	148H3191
-	148H3132	148H3140	148H3146	148H3182	148H3187	148H3192
-	148H3133	148H3141	148H3147	148H3183	148H3188	148H3193
-	148H3134	148H3142	148H3148	148H3226	-	-
-	148H3135	148H3143	148H3149	-	-	-

Butt-weld ANSI (B 36.10 Schedule 40) - Straightway

50	2	FIA 50 A STR	148B5716
65	2½	FIA 65 A STR	148B5815
80	3	FIA 80 A STR	148B5908
100	4	FIA 100 A STR	148B6009
125	5	FIA 125 A STR	148B6108
150	6	FIA 150 A STR	148B6205
200	8	FIA 200 A STR	148B6305

148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189
-	148H3131	148H3139	148H3145	148H3180	148H3185	148H3190
-	148H3119	148H3120	148H3121	148H3181	148H3186	148H3191
-	148H3132	148H3140	148H3146	148H3182	148H3187	148H3192
-	148H3133	148H3141	148H3147	148H3183	148H3188	148H3193
-	148H3134	148H3142	148H3148	148H3226	-	-
-	148H3135	148H3143	148H3149	-	-	-

- D = Butt-weld DIN
- A = Butt-weld ANSI
- ANG = Angleway
- STR = Straightway

Filter, FIA

Ordering (continued)

Size		Type	FIA Without Filter Element	Filter Element	Filter Element	Filter Element	Filter Element	Pleated filter element	Pleated filter element	Pleated filter element
mm	in.			100µ	150µ	250µ	500µ	150µ	250µ	500µ
				150 mesh	100 mesh	72 mesh	38 mesh	100 mesh	72 mesh	38 mesh

FPT inside pipe thread, NPT (ANSI/ASME B 1.20.1) - Angleway

15	20	25	32									
1/2	3/4	1	1 1/4	FIA 15 FTP ANG	148B5246	148H3122	148H3124	148H3126	148H3128	148H3303	-	-
				FIA 20 FTP ANG	148B5346	148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-
				FIA 25 FTP ANG	148B5446							
				FIA 32 FTP ANG	148B5547							

FPT inside pipe thread, NPT (ANSI/ASME B 1.20.1) - Straightway

15	20	25	32									
1/2	3/4	1	1 1/4	FIA 15 FTP STR	148B5249	148H3122	148H3124	148H3126	148H3128	148H3303	-	-
				FIA 20 FTP STR	148B5349	148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-
				FIA 25 FTP STR	148B5449							
				FIA 32 FTP STR	148B5549							

Socket welding ANSI (B 16.11) - Angleway

15	20	25	32	40	50									
1/2	3/4	1	1 1/4	1 1/2	2	FIA 15 SOC ANG	148B5245	148H3122	148H3124	148H3126	148H3128	148H3303	-	-
						FIA 20 SOC ANG	148B5345	148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-
						FIA 25 SOC ANG	148B5445							
						FIA 32 SOC ANG	148B5546							
						FIA 40 SOC ANG	148B5643	148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189
						FIA 50 SOC ANG	148B5715							

Socket welding ANSI (B 16.11) - Straightway

15	20	25	32	40	50									
1/2	3/4	1	1 1/4	1 1/2	2	FIA 15 SOC STR	148B5248	148H3122	148H3124	148H3126	148H3128	148H3303	-	-
						FIA 20 SOC STR	148B5348	148H3123	148H3125	148H3127	148H3129	148H3304	148H3269	-
						FIA 25 SOC STR	148B5448							
						FIA 32 SOC STR	148B5548							
						FIA 40 SOC STR	148B5645	148H3157	148H3130	148H3138	148H3144	148H3179	148H3184	148H3189
						FIA 50 SOC STR	148B5717							

- SOC = Socket welding
 FPT = Inside pipe thread
 ANG = Angleway
 STR = Straightway

Accessories

Part	Accessory for	Code number	
Magnet insert	FIA 65-100	148H3447	
	FIA 125-200	148H3448	
Part	Accessory for	Code number	
	Filter element µ150 with removable element µ50 for the first start up	FIA 15-20 FIA 25-40	148H3301 148H3302
Part	Accessory for	Code number	
	Filter bag	FIA 50	148H3150
		FIA 65	148H3151
		FIA 80	148H3152
		FIA 100	148H3153
		FIA 125	148H3154
		FIA 150	148H3155
FIA 200		148H3156	
Part	Accessory for	Code number	
	Purge valve complete Blind nut with gasket	FIA 50 - 300	148B3745 148H3450

