

ROBA METALS GENK
SLINGERWEG 31
3600 GENK

INSPECTION CERTIFICATE

Type 3.1 acc. EN 10204

Certificate No : 1000516973

DATE: 28.04.2022

Delivery No : 0085253344

Customer	ROBA METALS B.V		
Cust's Ref No	PO-39489	Cust's Part No	11640
Our Order No	1200126829 / 110	Quantity	6.200,00 MTR
		Inspection Lot	020000765298

Designation	CuT m 018,000x1,00x5000 JE HSM R		
according to	EN 12735-1 R250 PED 2014/68/EU & CUSTOMER REQUIREMENTS		
Material	Cu-DHP		
Chem. Anal.:	CU>99,90-P:0,015-0,040	OK	

Characteristic	Unit of meas.	Specifications	Values	Sample No
ODmin	mm	>=17,910	17,940 - 17,970	3
ODmax	mm	<=18,090	18,000 - 18,060	3
ODav	mm	17,960 - 18,040	17,985 - 18,000	3
Smin	mm	>=0,850	0,900 - 0,910	3
Smax	mm	<=1,150	0,930 - 0,940	3
Sav	mm	0,919 - 0,938	0,920 - 0,925	3
LENGTH	mm	5000 - 5008	5007	3
WGHT/m	kg/m	0,4379 - 0,4485	0,4400	3
Rm	N/mm ²	>=250,0	301,0 - 334,0	3
A50	%	>=30,0	33,7 - 35,9	3
EXPANSION	%	>=30,0	OK	3
C TOT. RES. IN.	mg/dm ²	<=0,38	0,12 - 0,17	3
ECT EN 1971	%	100	OK	-

DECLARATION OF COMFORMITY

The products detailed above, conform to the conditions and requirements of the purchaser and to the description, quantities and spec. stated. The Quality Assurance System applied to monitor their production, complies with the requirements of ISO 9001:2015, independently certified by TÜV HELLAS, with certification No 041070119.

Athens

04.05.2022

Q.C. INSPECTOR

Q.A. MANAGER



D. SKARMOUTSOS

ISSUE: C

REV: 2

DATE: DEC. 2017



HELLENIC COPPER AND ALUMINIUM INDUSTRY S.A.

COPPER & ALLOYS EXTRUSION DIVISION:

S.A. Register No: 2836/06/B/86/48 Ministry of Economy and Development
General Commercial Registry No: 303401000
VAT No: EL 094061318 Athens S.A. Companies Tax Office
Registered Office: 2-4 Mesogeion Avenue, Athens Tower
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Municipality of Aspropyrgos
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Industrial Park Area VIPA VIOPA EM

FORM N3