

ROBA METALS GENK
SLINGERWEG 31
3600 GENK

INSPECTION CERTIFICATE

Type 3.1 acc. EN 10204

Certificate No : 1000523875

DATE: 24.06.2022

Delivery No : 0085257268

Customer	ROBA METALS B.V		
Cust's Ref No	PO-0039045-2	Cust's Part No	11104
Our Order No	1200132869 / 10	Quantity	7.050,00 MTR
		Inspection Lot	020000774708

Designation	CuT m 015,875x1,02x5000 JE HSM R		
according to	EN 12735-1 R250 PED 2014/68/EU & CUSTOMER REQUIREMENTS		
Material	Cu-DHP		
Chem. Anal.:	CU>99,90-P:0,015-0,040	OK	

Characteristic	Unit of meas.	Specifications	Values	Sample No
ODmin	mm	>=15,785	15,870 - 15,880	3
ODmax	mm	<=15,965	15,900	3
ODav	mm	15,835 - 15,915	15,885 - 15,890	3
Smin	mm	>=0,888	0,920 - 0,930	3
Smax	mm	<=1,152	0,950 - 0,960	3
Sav	mm	0,937 - 0,956	0,940 - 0,945	3
LENGTH	mm	5000 - 5008	5006	3
WGHT/m	kg/m	0,3903 - 0,3998	0,3942 - 0,3955	3
Rm	N/mm ²	>=250,0	290,0 - 294,0	3
A50	%	>=30,0	39,0 - 41,7	3
EXPANSION	%	>=30,0	OK	3
C TOT. RES. IN.	mg/dm ²	<=0,38	0,15 - 0,21	3
ECT EN 1971	%	100	OK	-

DECLARATION OF COMFORMITY

The products detailed above, conform to the conditions and requirements of the purchaser and to the description, quantities and spec. stated. The Quality Assurance System applied to monitor their production, complies with the requirements of ISO 9001:2015, independently certified by TÜV HELLAS, with certification No 041070119.

Athens

25.06.2022

Q.C. INSPECTOR

Q.A. MANAGER



D. SKARMOUTSOS

ISSUE: C

REV: 2

DATE: DEC. 2017



S.A. Register No: 2836/06/B/86/48 Ministry of Economy and Development
General Commercial Registry No: 303401000
VAT No: EL.094061318 Athens S.A. Companies Tax Office
Registered Office: 2-4 Mesogeion Avenue, Athens Tower
2nd Building, Athens GR 11527, Greece
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COPPER & ALLOYS EXTRUSION DIVISION:

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Industrial Park Area VIPA VIOPA EM

FORM N3